



TUBULAR VIALS AND AMPOULES





SGD Pharma is a global leader in glass pharmaceutical primary packaging. We offer a wide range of molded vials as well as tubular vials and ampoules.

Our customers benefit from our know-how and our best-in-class manufacturing footprint, producing over 8 million ampoules, vials and bottles per day. All our plants are ISO 15378 certified.

With 9 sales offices and a wide distribution network, SGD Pharma is recognized worldwide as a key player. We establish a long-term relationship with our customers. Our high-level services cover new product development, day-to-day delivery, quality and regulatory affairs.



India

SGD Pharma India is part of SGD Pharma. The offer includes Type I neutral borosilicate glass primary packaging for pharmaceutical and biological companies.

Tubular packaging made of Type I glass compliant with USP, EP and JP requirements is manufactured and released in accordance with GMP standards. SGD Pharma India provides full regulatory support to facilitate pharmaceutical products registration.

Containers are delivered worldwide thanks to a strong supply chain organization, which guaranties delivery consistency as well as full traceability.

State-of-the-art facility

Best in class equipment

- Tubular containers conversion European machines
- Cosmetic inspection and dimensional control systems
- International level QC laboratory

Quality to meet pharmaceutical requirements

- SGD Pharma India focuses on the processability of ampoules and vials for the benefit of its customers
- Packaging under ISO 8 clean rooms conditions

Compliance

- GMP standards state-of-the-art facility covered by DMF
- Certified according to ISO 15378
- Compliant with European, and US Pharmacopoeias

International Quality Management

- Strict quality management system to ensure the highest quality level to our clients and patient safety
- SGD Pharma India adheres to the global guidelines & specifications of SGD Pharma



▶ *Explore the Vemula plant.*



India

- Part of the SGD Pharma group
- Brand new facility
- Certified ISO 15378
- Dedicated to Parenteral products offering molded and tubular containers in Type I glass
- International quality level
- Packaging under clean room conditions
- ISO 8 clean room environment

Using the best raw materials and world-class

SGD Pharma India tubular vials and ampoules are made of neutral Borosilicate glass of 5.0 expansion coefficient family. The tube used by SGD Pharma India is supplied by globally renowned tubing manufacturers like Schott, NEG, Corning and others as per the specifications of our clients.

AMPOULES

- Wide variety as per the ISO 9187

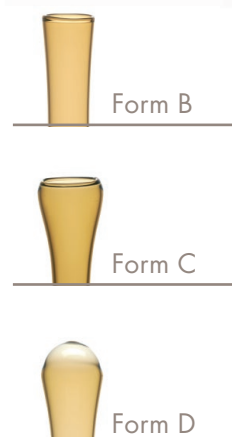


- Custom-made design as per customer's request
- Optional ring coding
- Optional printing
- Hydrolytic Resistance compliant with Pharmacopoeia to minimize the interaction between the drug and the inner surface of the ampoule



Available in forms B, C, D and Marzocchi

Reference	Volume to centre of constriction (ml)	Height of constriction (mm)	Height of body (mm)	Body diameter Ø (mm)
1ml	1.5	25.5	21	10.75
2ml	2.3	37.5	33	10.75
3ml	3.5	39.5	35	12.75
5ml	5.5	46.5	41	14.75
10ml	11.5	62	55	17.75
20ml	23.5	76	65	22.5
25ml	28.5	91	80	22.5
30ml	33.5	106	95	22.5



Discover our ranges: tubular vials and ampoules. Request your sample box.
Visit our web site: www.sgd-pharma.com

INJECTABLE VIALS IN TUBULAR GLASS

- Complete range as per the ISO 8362-1 standard
- Custom-made design as per customer's request
- Blow Back (EU and US designs)
- Bottom optimization for lyophilization process
- Crimp neck and screw neck finishes
- Insulin vials
- Narrow dimensional accuracy monitored by on-line camera inspection
- Optional cosmetic flaws inspection with high-level camera system
- Optional on-line sulphur coating for specific requirements
- Hydrolytic Resistance compliant with Pharmacopoeias to minimize interaction between the drug and the inner surface of the vial

Ref.	ml	ml	mm		mm	mm
Reference	Nominal capacity	Brimful capacity	Thickness	Neck-finish	Height	Ø
2R	3.4	4	1	13	35	16
4R	4.8	6	1	13	45	16
6R	8.3	10	1	20	40	22
8R	9.8	11	1	20	45	22
10R	11.5	13.5	1	20	45	24
15R	17.3	19	1	20	60	24
20R	21.7	26	1.2	20	55	30
25R	27	32.5	1.2	20	75	30
30R	33	37.5	1.2	20	75	30
50R	49	62	1.5	20	73	40
100R	75	123	1.7	20	100	47

Wherever you need us - We are there for you



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 Sales office
 Plant
 Sorting facility

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